



USA ROTARY MOWERS

SERIES 21 - OPC

	<u>Part number</u>	<u>Model</u>	<u>Engine</u>
MASPORT	569913	800ST SP	B & S Series 675

Month and Year of First Manufacture - May 2011

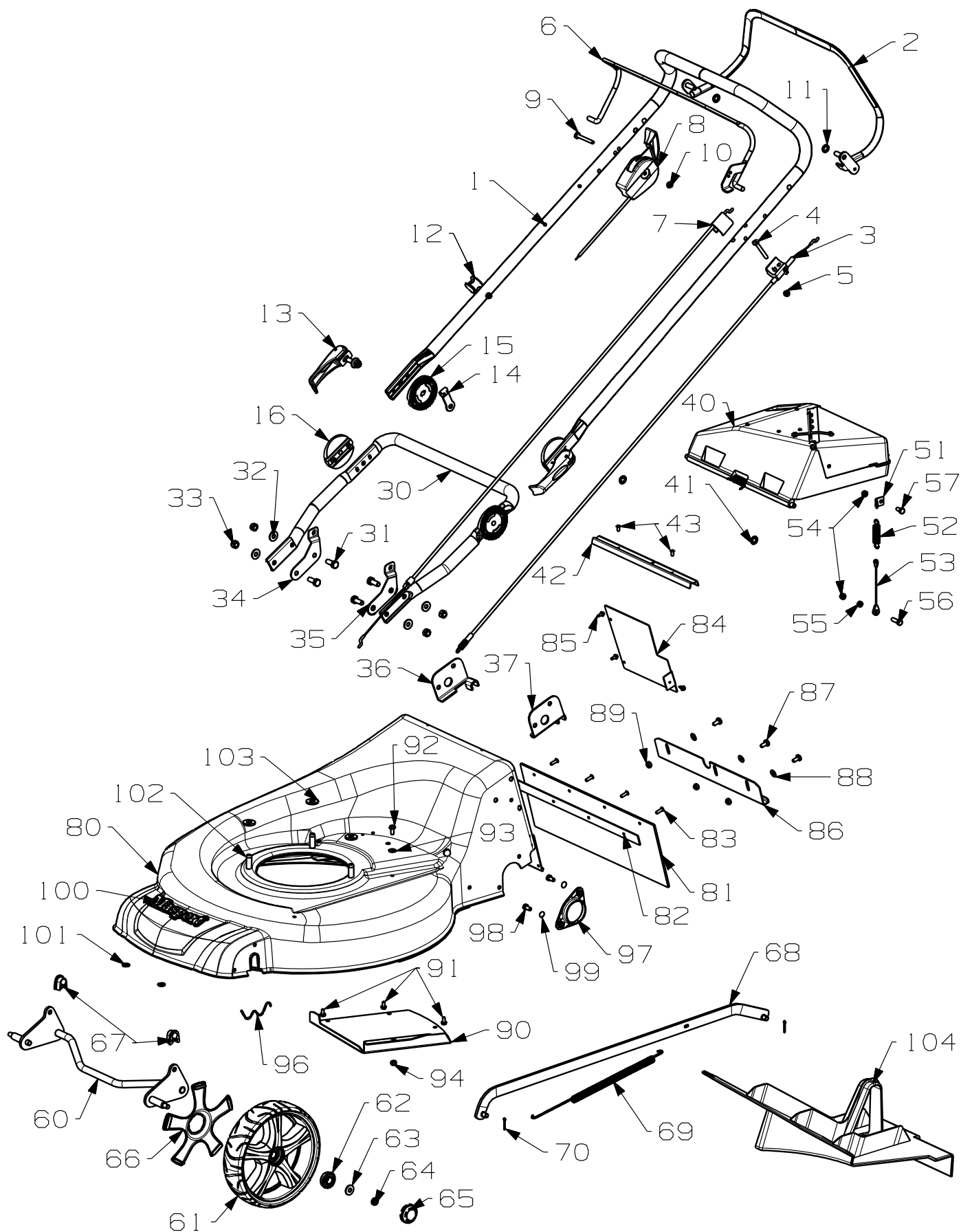




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800ST SP: B & S Series 675

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Issue A.1
May 2011 GD
REF # 769913S





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Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	773721	Handle Assy- Upt, Adj, SP-OPC	1	66	579205	Cover- Inner, Wheel	2
2	982161	Bail Arm Assy, SP	1	67	580030	Bush- Pivot, Axle	2
3	582235	Cable- Clutch, Thumb Wheel	1	68	569347	Rod Assy, Connecting 21" H/Cut	1
4	503604	Screw, Pan M6x45 Poz ZP	1	69	569301	Spring, Counter Balance 21"H/Cut	1
5	501764	Nut, M6 Nylocx 6 Thck	1	70	501056	Pin, Cotter 2.3Dx16	2
6	981740	Bail Arm Assy, OPC Flatnd	1			__==__	
7	583395	Cable- Engine, OPC Push On	1	80	773241	Housing Assy-StlT 21" FS	1
8	583458	Control Assy- Throttle, Wescon	1			SP Ttnm, incl items 84, 85	
9	503604	Screw, Pan M6x45 Poz ZP	1	81	569348	Guard Rubber- Flap, Rear 21"	1
10	501764	Nut, M6 Nylocx 6 Thck	1	82	569349	Guard Plate- Flap, Rear 21"	1
11	501365	Clip- Starlock, 5/16"	2	83	503399	Rivet- Pop, 4.8x13	4
12	703856	Comfort Start Kit, 40mm	1	84	573579	*Tunnel- GBox Cover 21" Stl	1
13	779755	Cam Lock Assy	2	85	503834	*Screw, S/T M4x10 Washer	3
14	581527	Retainer- Clutch Cable	1	86	571048	Hook 19/21" Aero Catcher	1
15	581660	Disc- Locking, Outer	2	87	503591	Screw, Pan M6x12	3
16	581659	Disc- Locking, Inner	2	88	501703	Washer, Flt 6x14x1.2	3
		__==__		89	501764	Nut, M6 Hex Nyloc	3
30	982418	Handle- Lower, "U" Adj 19"	1	90	573285	Cover- Belt, 540 ST SP	1
31	501597	Screw, Set M8x20 Hex	4	91	503630	Screw, S/T 10x.4 TYP B	3
32	501606	Washer, Flat 8x19x1.6	4	92	501959	Screw, Set M6x12	1
33	501793	Nut, M8 Nylocx 8 Thck	4	93	501703	Washer, Flt 6x14x1.2	1
34	579210	Bracket- Flap, RH 19"	1	94	501764	Nut, M6 Hex Nyloc	1
35	579209	Bracket- Flap, LH 19"	1	96	529674	Retainer- Axle, Front "W"	2
36	573436	Bracket- RH, 19/21" ST Aero	1	97	581178	Retainer, Axle Rear	2
37	573435	Bracket- LH, 19/21" ST Aero	1	98	501959	Screw, M6x12 Hex	4
		__==__		99	500201	Washer, Spg 6	4
40	767061	Flap Assy-Smart Chute USA19"	1	100	581240	Nameplate, Black/White	1
41	501365	Clip- Starlock, 5/16"	2	101	503150	Clip- Starlock, 5 Dia	2
42	579211	Seal-Flap, Dust Plastic 19"	1	102	580453	Screw, S/T 3/8x1-1/8 UNC TRIBLK	3
43	581369	Rivet- Pop 4.8x3.2	2	103	503419	Washer, Flt 10x23x3.0	3
51	569732	Bracket, Smart Chute	1	104	573389	Insert- Mulching, 21" StlT SP	1
52	580268	Spring- Pedal	1			__==__	
53	569731	Cable, Smart Chute	1				
54	501764	Nut, M6 Nylocx 6 Thck	2				
55	501682	Nut, M6	1				
56	501600	Screw, Set M6x20	1				
57	501959	Screw, Set M6x12	1				
		__==__					
60	583281	Axle Assy, Front 200mm Thrd	1				
61	579203	Wheel Assy- 200mm BB Mag incl item 62	2				
62	551212	*Bearing- Wheel, Ball Type	4				
63	501606	Washer, Flat 8x19x1.6	4				
64	503831	Nut, M8 Hex Nyloc 6 Thck	2				
65	579204	Hub Cap, Button Mag Silver	2				

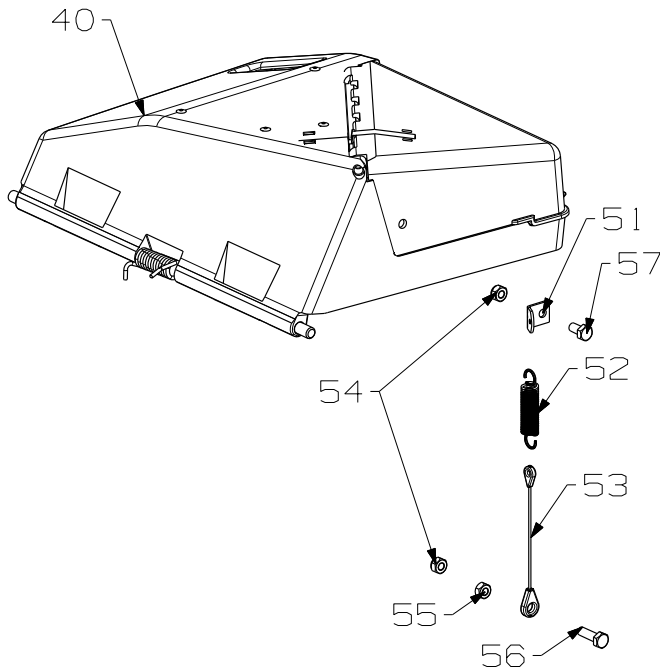


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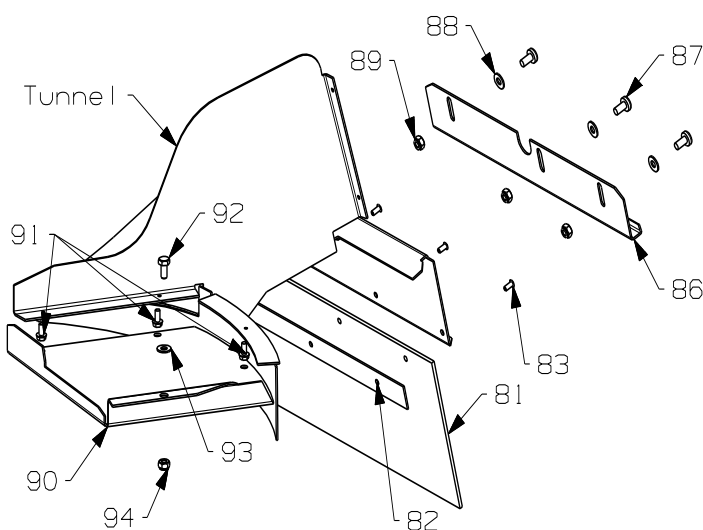
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REF # 769913S

Flap Assy - Cable Detail



Item No	Part No	Description	Qty
40	767061	Flap Assy-Smart Chute USA19"	1
51	569732	Bracket, Smart Chute	1
52	580268	Spring- Pedal	1
53	569731	Cable, Smart Chute	1
54	501764	Nut, M6 Nylocx 6 Thck	2
55	501682	Nut, M6	1
56	501600	Screw, Set M6x20	1
57	501959	Screw, Set M6x12	1

Tunnel Assy - Rubber Flap Detail



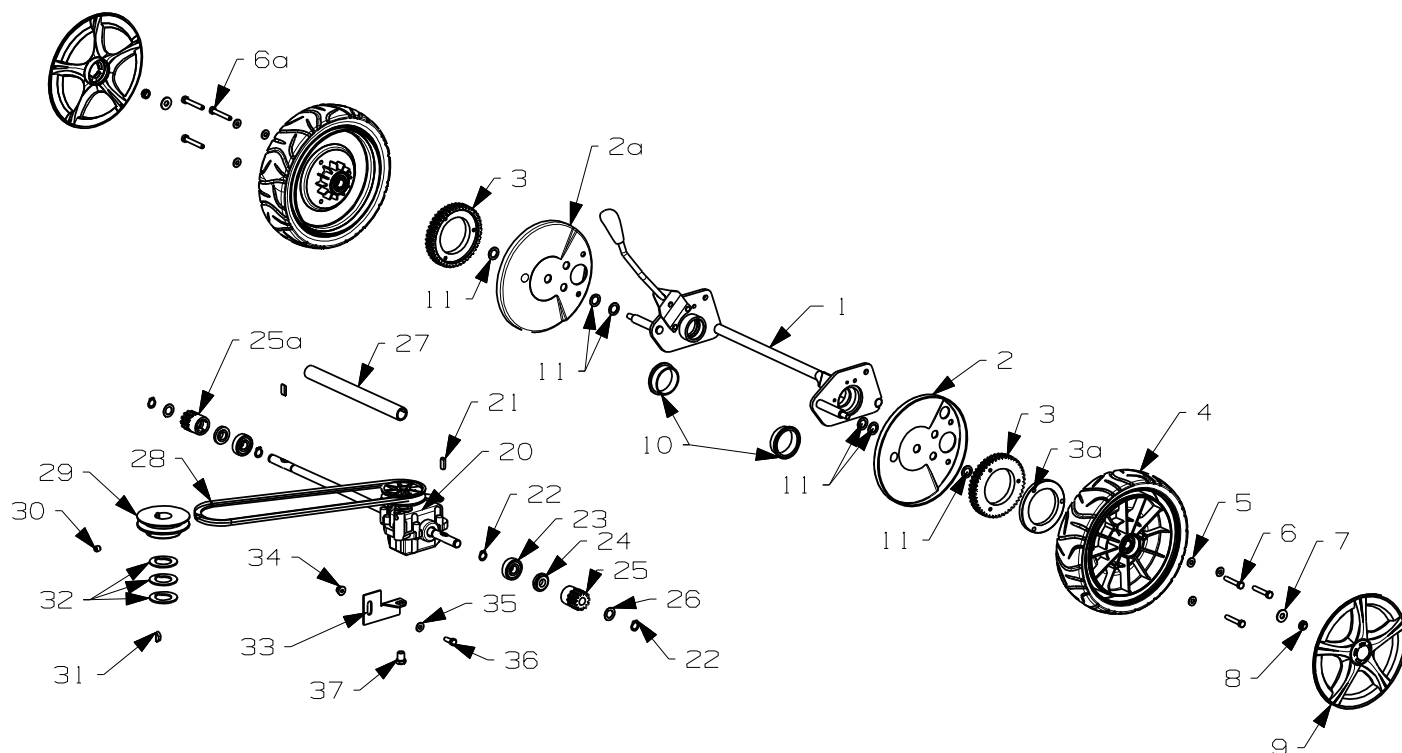
Item No	Part No	Description	Qty
81	569348	Guard Rubber- Flap, Rear 21"	1
82	569349	Guard Plate- Flap, Rear 21"	1
83	503399	Rivet- Pop, 4.8x13	4
86	571048	Hook 19/21" Aero Catcher	1
87	503591	Screw, Pan M6x12	3
88	501703	Washer, Flt 6x14x1.2	3
89	501764	Nut, M6 Hex Nyloc	3
90	573285	Cover- Belt, 540 ST SP	1
91	503630	Screw, S/T 10x.4 TYP B	3
92	501959	Screw, Set M6x12	1
93	501703	Washer, Flt 6x14x1.2	1
94	501764	Nut, M6 Hex Nyloc	1



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Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	769710	Axle Assy- Rear, Complete 21" H/Cut SP	1	20	573181	Gear Box, Single Speed 21"	1
2	579427	Dust Cover LH	1	21	581092	Pawl, Pinion 950 SP	2
2a	579426	Dust Cover RH	1	22	503759	Circlip, 12 EXT DIN 471	4
3	569180	Gear- Driving, 45 Teeth	2	23	501213	Bearing, 12x32x10 6201 2RS	2
3a	569479	Spacer- Gear, Driving	1	24	581093	Cap, Pinion 950 SP Plastic	2
4	579070	Wheel Assy- 220mm BB MSV SP	2	25	569178	Pinion- LH, 12 Teeth	1
5	501703	Washer, Flat 6x14x1.2	6	25a	569179	Pinion- RH, 12 Teeth	1
6	503794	Screw, Set M6x40 LH	3	26	503102	Washer, Flat 12x20x0.4	2
6a	501815	Screw, Set M6x35 RH	3	27	583563	Sleeve, Rear Axle MSV SP	1
7	501606	Washer, Flat 8x19x1.6	2	28	571009	Belt-V HC VEXTRA XPZ 925 Gates	1
8	503831	Nut, M8 Nyloc 6 Thck	2	29	573735	Pulley- Eng, 25Bx79Dx26.5H SP	1
9	579207	Hub Cap, 220mm MSV SP	2	30	503386	Screw, Grb M8x8	1
10	580091	Bush- Pivot, Rear Axle	2	31	503363	Key, Woodruff 5/8x3/16x1/4	1
11	503301	Washer, Flt 1/2x3/4x18G (3 x LH , 3 x RH)	6	32	569552	Spacer- Pulley, Eng 25x42x2	3
		==		33	573759	Mount, Gearbox 21" ST SP	1
				34	503973	Nut, M6 Nyloc Flange	1
				35	501703	Washer, Flat 6x14x1.2	1
				36	501702	Screw, Set M6x16 Hex	1
				37	503955	Screw, Set M10x12	1
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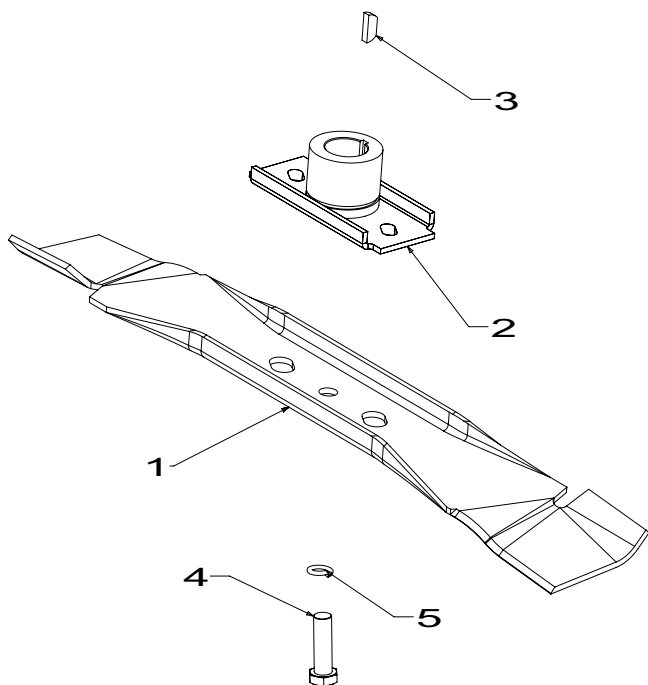


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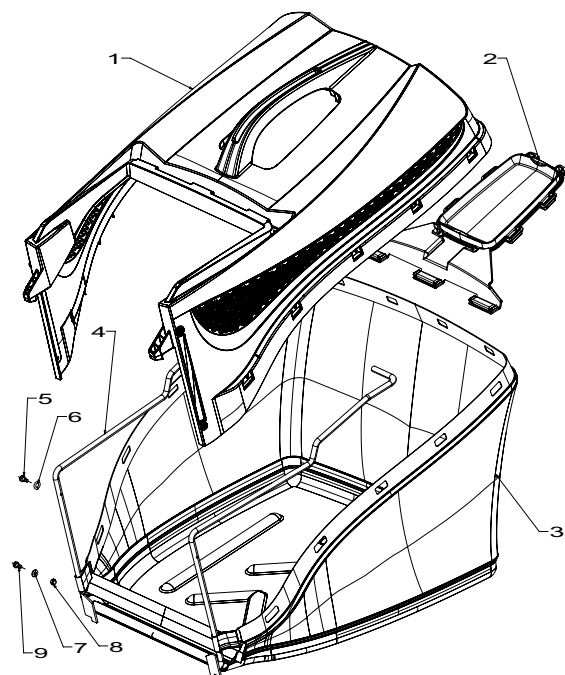
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540mm Bar Blade Assembly



Item	Part No	Description	Qty
1	573391	Blade- Bar, 540mm	1
2	031640	Driver Assy 25mm	1
3	503363	Key, Woodruff-5/8" x 3/16" x 1/4"	1
4	581610	Screw, Set NF 3/8" x 1.25 NYG8	1
5	500204	Washer, Spring 3/8"	1

Catcher Assembly SP Aero - 773869



Item	Part No	Description	Qty
1	573373	Catcher, Top Aero 21"	1
2	573370	Catcher, Top Insert	1
3	573375	Catcher, Bottom Aero 21"	1
4	573841	Catcher, Frame Aero 19" SP	1
5	503834	Screw, S/T M4x10	2
6	501024	Washer- Spg 4	2
7	503593	Washer, Flat 4 x 9 x1.0	2
8	503875	Nut, M4 Hex Nyloc	2
9	501023	Screw, Set M4x20 Hex	2